

GRAFTON, WI

TURRETS	Capacity (US Tons)	Stroke (inches)	Max Sheet Thickness (inches)	Max Material Weight (lbs)
(2) Amada Turret ViproS 358 King II	33	1.575	0.25	110
(1) Amada Turret ViproS 358 King	33	1.575	0.25	110
LASER	Max Capacity (Watts)	Max Feedrate (in/min)	Max Sheet Size (Inches)	Max Material Weight (lbs)
Mitsubishi Fiber Laser ML3015SR-F40	4000	1800	120 x 60	3,000
BRAKE PRESSES	Capacity (US Tons)	Stroke (inches)	Max Bending Length (inches)	Distance Between Housing (inches)
ERMAK	176	7.08	144	128
Amada RG-8024	88	4	98	80
(2) Amada RG-80	88	3.9	98.6	80.71
Amada RG-8025	88	5.94	98	85
(2) Amada Fab III-8025	88	6.54	98	87
Cone 900 Servo Electric	25	5.91	34.17	31.8

Welding	
Robotic TIG Workcell	Panasonic PerformArc YA-INPA
MIG Welding	(2) Miller MIG welders
TIG Welding	(2) Miller TIG Welders
Resistance	(6) Welltronic Spot Welders
Resistance	(1) Janda Spot Welder

Support Equipment
Timesaver APF40T
Amada Shear M2560
150 Ton Beckwood Hydraulic Punch Press
165 Ton Aida Stamping Press
105 Ton V&O Stamping Press
(2) Auto-Sert Presses
(2) Haeger Presses
6” Surface Sander Polish Lathe
2 Ton Overhead Crane

SAN LUIS POTOSI

Turrets	Capacity (US Tons)	Stroke (inches)	Max Sheet Thickness (inches)	Max Material Weight (lbs)
Amada Turret ViproS 345	30	1.575	0.25	50×78
Amada Turret ViproS 358 King	30	1.575	0.25	50×39

Laser	Max Capacity (Watts)	Max Feedrate (in/min)	Max Sheet Size (inches)	Max Material Weight (lbs)
Trumpf L3030 Plate Laser	3,800		60”x 120”	
Trumpf TruLaser Tube 5000	2700		.75”-6” Tube OD	265

Brake Presses	Capacity (US Tons)	Stroke (inches)	Max Bending Length (inches)	Distance between housing (inches)
CNC Hydraulic	175	8		105

Welding	
Fanuc Robotic Welding Cell	ARC MATE 120ÍL 6-AXIS
Fanuc Robotic Welding Cell	ARC MATE 120ÍL 6-AXIS
Fanuc Robotic Welding Cell	ARC MATE 120ÍL 6-AXIS
Fanuc Robotic Welding Cell	ARC MATE 120ÍB/10L 6-AXIS
Fanuc Robotic Welding Cell	ARC MATE 120ÍB/10L 6-AXIS
Resistance	Welltronic Spot Welder
Resistance welder	1500, 150KVA

Saw	
HYD MECH	H-22A
HYD MECH	V-18APC

Bender	
Eagle CNC Tube Bender	EPT100

Support Equipment	
Orbiform riveter	M750A-0000
Orbiform riveter	M500-0000
Orbiform cell	M-715B-0000
taping station	ROSCAMAT Mosquito
Well Index Drill Press	847
Clausing Drill Press	1900
HAHN-KOLB Tapping machine dual head	7019
Auto-Sert Press	
Pacific Hydraulic Press	100PF